

Tolerances

Mechanic

Plated through Holes			+0,10 / -0,05 mm
Non plated through Holes			+0,10 / -0,10 mm
Hole to Hole in one run			+0,05 / -0,05 mm
Contour routed	≤ 6,00mm		+0,10 / -0,10 mm
	6,00 – 30,00mm		+0,20 / -0,20 mm
	≥30,00mm		+0,30 / -0,30mm
Contour scored	≤ 6,00mm		+0,10 / -0,10 mm
	6,00 – 30,00mm		+0,20 / -0,20 mm
	≥30,00mm		+0,30 / -0,30mm
Outline to Non Plated Hole	Contour routed		+0,10 / - 0,10mm
Outline to Non Plated Hole	Contour scored		+0,15 / - 0,15mm
Drill to Contour	Contour routed	0,50 – 6,00mm	+0,10 / -0,10mm
	Contour scored	0,50 – 6,00mm	+0,15 / -0,15mm
	Contour routed/scored	6,00 – 30,00mm	+0,20 / -0,20mm
	Contour routed/scored	≥30,00mm	+0,30 / -0,30mm
Image to Drill			+0,10 / -0,10mm